

ENERGY 2003

12 August, 2003

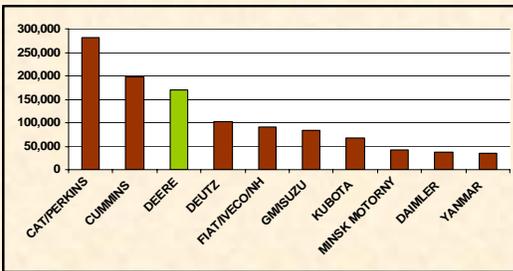


AGENDA TOPICS

- Deere CNG Background
- Technology - *today and tomorrow*
- Applications
- Product Support



2001 OFF-HIGHWAY DIESEL PRODUCTION (50-600 HP)



DEERE NATURAL GAS - ON-HIGHWAY

Production released in 1996

- In response to industry need for reliable/high performance NG engine
- Initial product development began in 1994
 - Original design incorporated today's advanced technology
 - Generated 1.6 million test miles prior to production
 - Testing validated design and drove successful product launch



DEERE NATURAL GAS - ON-HIGHWAY

6081 NG engine built off of Diesel Heritage

- Diesel ratings up to 375 HP / 1007 Lb-Ft
- Leader in Agricultural market - 70% plus Load Factor
- Construction equipment (4WD Loaders / Excavators / Skidders)
 - Variability in speed and loading
 - Abusive environment
- Focused approach - transit style school bus only!!!
 - CNG - 250 HP @ 800 Lb-Ft (4 gr NOx)



DEERE NATURAL GAS - ON-HIGHWAY



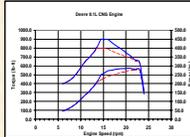
Outstanding customer acceptance drove release to other key applications

- Medium Duty Truck market - 2000
- Refuse Truck market - 2001
- 40' Transit Bus market - 2002

ON-HIGHWAY CNG ENGINES



6081HFN
Truck
275 HP @ 800 Lb.Ft.
280 HP @ 900 Lb.Ft.



6081HFN
Bus
250 HP @ 800 Lb.Ft.
280 HP @ 900 Lb.Ft.

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DEERE NATURAL GAS ENGINES

Customer Expectations of Deere CNG Engines

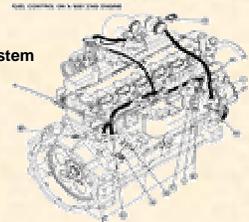
- Diesel-like:
 - Driveability
 - Reliability
 - Cost of Ownership
 - » Fuel Economy
 - » Maintenance
 - » Durability
 - Serviceability



DEERE PRODUCT FEATURES

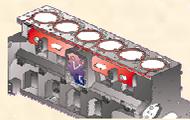
Advanced Technology!

- 8.1L based on heavy-duty diesel engine platform
- Unique cylinder head
- Lean burn combustion
- Full authority electronic control system
 - Closed loop fuel control
 - Adaptive learn
 - Knock Detection
 - Humidity Sensor
 - Engine Protection



HEAVY-DUTY DIESEL ENGINE PLATFORM

- 8.1 NG engine utilizes diesel bottom-end
 - Block
 - Crankshaft
 - Large bearing areas
 - Connecting Rods
 - Hardened Wet Liners
 - Low Mount Oil Pump
- Top Liner Cooling
 - Lowers upper-liner temperature significantly improving life of the power cylinder and head-to-block joint



LEAN BURN COMBUSTION

Delivers diesel-like engine thermal efficiency

- Fuel Consumption (dgc) basis
- Heat rejection similar to diesel
 - Less heat results in less thermal stress!
 - Lower under-hood temperatures
 - Cooling system package size and cost



FULL AUTHORITY ELECTRONIC CONTROL SYSTEM

- Adapts to variant ambient conditions – monitors engine and parameters to maximize engine efficiency

- Closed Loop Fuel Control
- Adaptive Learn
- Knock Detection
- Humidity Sensor
- Electronic Features

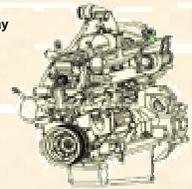


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POWER SYSTEMS
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DEERE PRODUCT FEATURES

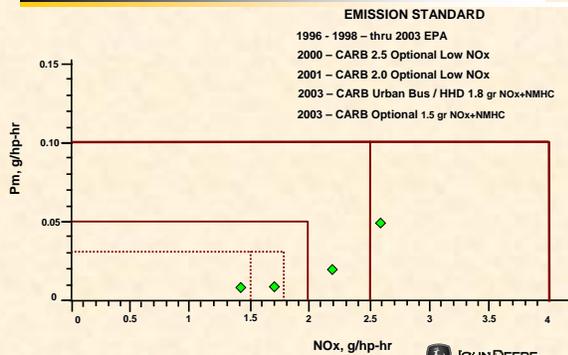
HFN04 – Next Generation Technology!

- Deere proprietary controller
 - Processing speed – calibration flexibility
 - Electronic features demanded by on-highway applications
- Combustion design improvements
 - Piston
 - Air management
- Incorporates new high volume/reliable engine components
- Engine performance enhancements
- LNG / CNG Capable
- Platform for emission reduction



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DEERE EMISSION REDUCTION



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TECHNOLOGY CONCLUSIONS

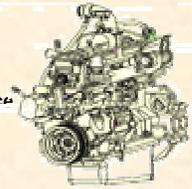
- Deere NG engines utilize comparable sized diesel engine installation accessory components

- Heat rejection comparable to diesel
- Intake and exhaust flows comparable to diesel

- When properly geared, Deere CNG engines provide outstanding performance

- Deere NG engines have demonstrated diesel-like operating economics

- Reliability
- Fuel economy
- Maintenance costs



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COMMERCIAL APPLICATIONS

Transit Style School Bus



Commercial Bus



40' Transit Bus



Class 6 / 7 / 8 Trucks



Refuse Trucks



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SCHOOL BUS APPLICATIONS



BlueBird



Thomas

Type D Transit style school bus was first on-highway market for Deere CNG engines

- Production released in 1996
- 8.1 250 HP @ 800 Lb-Ft (Optional 1.5 gr NOx+NMHC)
- Overwhelming customer acceptance
 - » Deere CNG engines have built a strong reputation for delivering diesel-like fuel economy and cost of ownership
 - » Deere currently enjoys ~100% NG share of this market



COMMERCIAL BUS



Blue Bird Q-Bus
29' and 35' Configurations



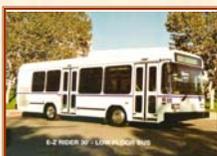
Thomas Bus - Transit Liner

- 8.1 (250 HP @ 735 Lb-Ft) Optional 1.5 gr NOx+NMHC / 1.8 gr NOx+NMHC Urban Bus standard



HEAVY-DUTY TRANSIT BUS

250 HP @ 735 Lb-Ft // 280 HP @ 900 Lb-Ft 1.8 gr NOx+NMHC Urban Bus standard



MetroLink - Rock Island



Atlanta Metro Transit



Washington Metro Transit



CLASS 7 / 8 TRUCKS

Freightliner FL 70



- Utility, Dump, P & D Applications
- 8.1 (250 HP @ 800 Lb-Ft) Optional 1.5 gr NOx+NMHC July 2003



REFUSE TRUCKS

Crane Carrier LCF & LET2



- Front Loader / Side Loader / Rear Loader applications
 - 275 HP @ 800 LB-FT Allison MD Optional low 1.8 gr NOx+NMHC
 - 280 HP @ 900 LB-FT Allison HD Optional low 1.8 gr NOx+NMHC
- CNG and LNG Capable!!



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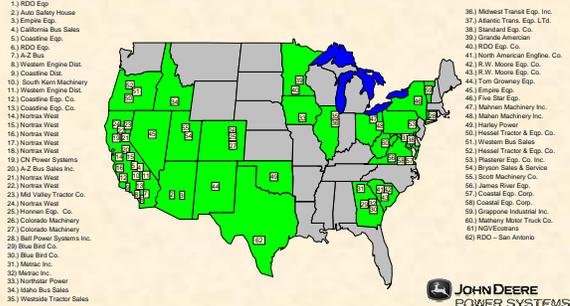


**“Providing Value to Customers
Through Product Support”**



- Over 4000 Dealers Worldwide
- Parts Communication System Providing Delivery Within 24 Hours in the U.S.
- Dealer Technical Assistance Centers Provide 24 Hour Assistance (DTAC)
- Training Facilities and Materials
- Extended Warranties For Guaranteed Reliability

NATURAL GAS SERVICING DEALERS



NATURAL GAS TRAINING



- 1250+ students trained!!
- 3 trainers on staff at JDPS
 - On-site with property/fleet vehicle
 - Waterloo (factory)
 - Third party facility with mobile stand for hands-on training

DEERE NATURAL GAS ENGINE

Service Intervals

Oil/ Filter change:	12 months / 25,000 miles (Low sulfated ash oil 0.5 to 1.0%)
Clean & Gap Plugs	12 months / 25,000 miles
New Spark Plugs:	24 months / 50,000 miles
Adjust Valve Lash:	24 months / 50,000 miles
Water Filter	Not Required

Diagnostics

Computer Aided: Trouble-shooting simplified

Warranty

School Bus - 5 years / 100,000 miles
 Transit Bus - 2 years / unlimited miles
 Trucks - 2 years / 150,000 miles
Extended Warranties Available!



**Our Commitment to Natural Gas Technology
Advancement, Customer Satisfaction, and a
Cleaner Environment**

Genuine Value